

Henschel Antriebstechnik

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¼r¼n

Aıklama

[TPM 3-107-31,5](#)

DURUMAX twin screw extruder gearbox Counter rotation according to drawing 746-086.77-00 Technical specifications:
 Gear ratio: $i = 31.5$ Drive power: $P1 = 55 \text{ kW}$ Drive speed: $n1 = 1040 \text{ min}^{-1}$ Output torque: $T2 = 7481 \text{ Nm / shaft}$ Output speed: $n2 = 33.0 \text{ min}^{-1}$ Extr. Screw $\text{Ø}: d = 107.0 \text{ mm}$ Axial force from screw back pressure: $Fa \text{ duration} = 303 \text{ kN / shaft}$ Screw back pressure: $p \text{ duration} = 350.0 \text{ bar}$ Center distance of the output shafts: $a = 90.0 \text{ mm}$ Weight: $m = 1440 \text{ kg}$ Construction features: Installation position on the left in U-design according to the HENSCHEL brochure thick-walled, torsion-resistant and noise-optimized cast housing case-hardened, correctly ground teeth Sound pressure level according to DIN 45635LPA $<78 + 2 \text{ dB (A)}$ measured at a distance of 1 m Rolling bearings with a service life of $L_h > 20000\text{h}$ Thrust bearing: tandem bearing: T6AR 25x105x247 thrust bearing: 89424 combined splash / pressure circulation lubrication with flange pump, oil cooler, oil filter and pressure switch Scope of delivery: primed with epoxy thick-film metal primer RAL 7035 (light gray) all bare parts preserved in accordance with the HENSCHEL standard Gear unit without oil filling Acceptance: Function and leak tightness run on our gearbox test bench Control of all installation dimensions

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